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Test Report No.: 721653785-11
Report Date: 23 April 2020



SUBJECT Physical & Microbiological Test

TEST LOCATION TÜV SÜD China

TÜV SÜD Products Testing (Shanghai) Co., Ltd.
B-3/4, No.1999 Du Hui Road, Minhang District
Shanghai 201108, P.R. China

CLIENT NAME

CLIENT ADDRESS

TEST PERIOD 08-Apr-2020~16-Apr-2020

Prepared By

Bella Xu

(Bella Xu)
Report Drafter

Authorized By



(Leo Liu)
Authorized Signatory

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Chemical/Microbiology Laboratory:
TÜV SÜD Products Testing (Shanghai) Co., Ltd.
B-3/4, No.1999 Du Hui Road, Minhang District
Shanghai
201108
P.R. China

Phone: +86 (21) 6037 6375
Fax: +86 (21) 6037 6345
Email: food.chem@tuv-sud.cn
Webpage: www.tuv-sud.cn

Regional Head Office:
TÜV SÜD Certification and Testing
(China) Co., Ltd.
No.151 Heng Tong Road Shanghai
200 070 P.R.China



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Results

No.	Test Item	Test Result
1	Bacterial Filtration Efficiency (BFE) Test	Specimen 1#: 99.5% Specimen 2#: 99.4% Specimen 3#: 99.4% Specimen 4#: 99.5% Specimen 5#: 99.5%
2	Differential Pressure Test	26.5 Pa/cm ²
3	Synthetic Blood Penetration Test	Specimen 1#~13#: None seen
4	Microbial Cleanliness Test	Specimen 1#: 5 CFU/g Specimen 2#: 27 CFU/g Specimen 3#: 13 CFU/g Specimen 4#: 10 CFU/g Specimen 5#: 8 CFU/g

Bacterial Filtration Efficiency (BFE) Test

1. Purpose

For evaluating the bacterial filtration efficiency (BFE) of mask.

2. Sample description was given by client

Sample description : Medical Surgical Face Mask
Specification : Flat form ear loop
Lot Number : 20200324
Sample Receiving Date : 2020-04-08

3. Test Method

EN 14683:2019+AC:2019(E) Annex B

4. Apparatus and materials

- 4.1 *Staphylococcus aureus* ATCC 6538.
- 4.2 Peptone water.
- 4.3 Tryptic Soy Broth(TSB).
- 4.4 Tryptic Soy Agar(TSA).
- 4.5 Bacterial filtration efficiency test apparatus.
- 4.6 Six-stage viable particle Anderson sampler.
- 4.7 Flow meters.

5. Test specimen

- 5.1 As requested by client, take a total of 5 test specimens.
- 5.2 Prior to testing, condition all test specimens for a minimum of 4 h at (21±5)°C and (85±5)% relative humidity.

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Ltd.
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201108
P.R. China

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6. Procedure

6.1 Preparation of the bacterial challenge: Dilute the culture in peptone water to achieve a



8. Test results*

Stage Number	P Value	Positive Control (A)	Positive Control (B)	Negative Control	Specimen 1#	Specimen 2#	Specimen 3#	Specimen 4#	Specimen 5#
1		33	55	0	0	0	0	0	0
2		120	246	0	2	2	2	2	2
3		112	294	0	1	0	1	1	1
4		119	298	0	0	0	0	0	0
5		1341	1219	0	4	4	3	4	4
6		347	450	0	4	7	7	5	4
Total (T), CFU		2072	2562	<1	11	13	13	12	11
Average (C), CFU	$2.3 \times 10^3 = (P_A + P_B) / 2$								
BFE, %					99.5	99.4	99.4	99.5	99.5
Requirements	≥ 98								
Remarks	<p><i>P</i> is the value of corresponding corrected particle counts as specified by the manufacturer of the cascade impactor. <i>T</i> is the total of <i>P</i> value for the test specimen. <i>C</i> is the mean of the total of <i>P</i> value of the two positive controls.</p>								

Chemical Microbiology Laboratory:
TUV SUD Products Testing (Shanghai) Co., Ltd.
B-3/4, No.1599 Du Hui Road, Minhang District
Shanghai
201106
P.R. China

Phone : +86 (21) 6037 6375
Fax : +86 (21) 6037 6345
Email: food.chem@tuv-sud.cn
Webpage: www.tuv-sud.cn

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200 070 P.R.China



**Differential pressure Test****1. Purpose**

The purpose of the test was to measure the differential pressure of masks.

2. Sample description was given by client

Sample description : Medical Surgical Face Mask
Specification : Flat form ear loop
Lot Number : 20200324
Sample Receiving Date : 2020-04-08

3. Test Method

EN 14683:2019+AC:2019(E) Annex C

4. Apparatus and materials

Differential pressure testing instrument

5. Test specimen

- 5.1 Test specimen are complete masks or shall be cut from masks. Each specimen shall be able to provide 5 different circular test areas of 2.5 cm in diameter.
5.2 Prior to testing, condition all test specimens for a minimum of 4 h at $(21 \pm 5)^\circ\text{C}$ and $(85 \pm 5)\%$ relative humidity.

6. Procedure

- 6.1 Without a specimen in place, the holder is closed and the differential manometer is zeroed. The pump is started and the flow of air adjusted to 8 L/min.
6.2 The pretreated specimen is placed across the orifice (total area 4.9cm^2 , test area diameter 25mm) and clamped into place so as to minimize air leaks.
6.3 Due to the presence of an alignment system the tested area of the specimen should be perfectly in line and across the flow of air.
6.4 The differential pressure is read directly.
6.5 The procedure described in steps 6.1-6.4 is carried out on 5 different areas of the mask and readings averaged.

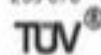
Results:

Specimen	Test Results* (Pa/cm ²)	Average (Pa/cm ²)	Requirements	Judgement
1#	27.1	26.5	< 60	Pass
2#	26.6			
3#	24.3			
4#	25.0			
5#	29.5			

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Shanghai
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P.R. China

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TUV SUD Certification and Testing
(China) Co., Ltd.
No.151 Heng Tong Road Shanghai
200 070 P.R.China



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**Synthetic Blood Penetration Test****1. Purpose**

For evaluation of resistance of masks to penetration by a fixed volume of synthetic blood at a high velocity.



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Synthetic Blood Penetration Test

For evaluation of resistance of masks to penetration by a fixed volume of synthetic blood at a high velocity.

2. Sample description was given by client

Sample description : Medical Surgical Face Mask
 Specification : Flat form ear loop
 Lot Number : 20200324
 Sample Receiving Date : 2020-04-08

3. Test Method

ISO 22609:2004

4. Apparatus and materials

- 4.1 Synthetic blood.
- 4.2 Tensiometer.
- 4.3 Synthetic blood penetration test apparatus;
- 4.4 Targeting plate.
- 4.5 Air pressure source.
- 4.6 Ruler.
- 4.7 Balance.
- 4.8 Controlled temperature and humidity chamber.

5. Test specimen

- 5.1 As requested by client, take a total of 13 test specimens.
- 5.2 Prior to testing, condition all test specimens for a minimum of 4h at $(21\pm 5)^{\circ}\text{C}$ and $(85\pm 5)\%$ relative humidity.

6. Procedure

- 6.1 Prepare the synthetic blood (40~44 mN/m) for the test.
- 6.2 Determine the density of the synthetic blood.
- 6.3 Fill the reservoir with new synthetic blood.
- 6.4 Position the test specimen 30.5 cm (12 in.) from the exit of the canula.
- 6.5 Set the reservoir pressure to the approximate pressure.
- 6.6 Place the targeting plate approximately 1 cm away from the mask.
- 6.7 Set the valve timer to 0.5 s. Collect and weigh the amount of fluid delivered (before the targeting hole).
- 6.8 Set the valve timer to 1.5 s. Collect and weigh the amount of fluid delivered (before the targeting hole).

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hole).

- 6.9 Calculate the difference in weight of the two spurts. For a test fluid with a density of 1.003, Table 1 gives the target difference in weight plus lower and upper limits for a velocity range within 2% of the target.

Table 1 Target weight difference

Fluid Pressure (mmHg)	Weight difference for 1s difference in spurt duration (g)		
	Min.	Target	Max.



hole).

6.9 Calculate the difference in weight of the two spurts. For a test fluid with a density of 1.003, Table 1 gives the target difference in weight plus lower and upper limits for a velocity range within 2% of the target.

Table 1 Target weight difference

Fluid Pressure (mmHg)	Weight difference for 1s difference in spurt duration (g)		
	Min.	Target	Max.
120	3.002	3.063	3.124

6.10 Adjust the reservoir pressure and repeat steps 6.7 to 6.9 until the weight difference is within the target range.

6.11 Record the weight difference for the spurts exiting the nozzle.

6.12 Record the pressure in the reservoir.

6.13 Set the valve time to 0.5 s. Collect and weigh the amount of fluid passing through the targeting hole.

6.14 Set the valve time to 1.5 s. Collect and weigh the amount of fluid passing through the targeting hole.

6.15 The difference in weight between the 0.5 s and 1.5 s spurts through the targeting plate shall be within +2 % ~ -5 % of the difference in weight from the nozzle.

6.16 If the differential weight is less than 95 % of the weight difference exiting the nozzle, check the aim of the stream to make sure it is passing cleanly through the targeting hole.

6.17 If the differential weight is more than 102 % of the weight difference exiting the nozzle, repeat the weight measurements exiting the nozzle (steps 6.7 to 6.11).

6.18 For standard synthetic blood, the timer duration can be estimated using the formula:

$$(p \text{ is the density of the test fluid.}) t = 0.5 + (2 \times p - g \text{ at } 0.5 \text{ s}) / (g \text{ at } 1.5 \text{ s} - g \text{ at } 0.5 \text{ s}).$$

6.19 Record the timer setting to use as the starting point for subsequent testing.

6.20 Mount a test specimen on the specimen holding fixture. If the mask contains pleats, spread the pleats out when mounting the mask onto the fixture to present a single layer of material as the target area.

6.21 Squirt the synthetic blood onto the test specimen for the calculated time. Ensure that the synthetic blood hits the target area of mask.

6.22 Inspect the inside surface for synthetic blood penetration within 10 s of squirting the synthetic blood against the target area.

6.23 Report the results (none / penetration) for each test specimen at the test pressure.

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Results:

Specimen	Test Results*	Requirements	Judgement
1#	None Seen		Pass